

## Firing Programs

		<b>Program 1</b>	<b>Program 2</b>	<b>Program 3</b>	<b>Program 4</b>	<b>Program 5</b>	<b>Program 6</b>
		Fresh Plants	Tack Fire	Full Fuse – Bullseye Glass	Full Fuse – Float Glass	Casting- Float	Casting – Float, slow anneal
		Low Slump-Bullseye	High Slump- Float			Casting-Pattern Bars	
		Fire Polish					
<b>Segment</b>							
1	Rate	500°/hr	500°/hr	500°/hr	500°/hr	500°/hr	500°/hr
	Temp	1000°	1000°	1000°	1000°	1000°	1000°
	Hold	10 min	10 min	10 min	10 min	10 min	10 min
2	Rate	500°/hr	500°/hr	500°/hr	500°/hr	500°/hr	500°/hr
	Temp	1275°	1300°	1425°	1525°	1725°	1750°
	Hold	10 min	10 min	10 min	10 min	60 min	120 min
3	Rate	9999°/hr	9999°/hr	9999°/hr	9999°/hr	9999°/hr	9999°/hr
	Temp	1025°	1025°	1025°	1025°	1025°	1025°
	Hold	15 min	15 min	15 min	15 min	45 min	90 min
4	Rate	9999°/hr	9999°/hr	9999°/hr	9999°/hr	9999°/hr	9999°/hr
	Temp	975°	975°	975°	975°	1000°	1000°
	Hold	10 min	10 min	10 min	10 min	30 min	60 min
5	Rate					9999°/hr	9999°/hr
	Temp					950°	975°
	Hold					45 min	65 min
6	Rate						9999°/hr
	Temp						950°
	Hold						45 min
<b>Apx Time</b>		3.30	3.45	4.45	5.0	7.3	10

